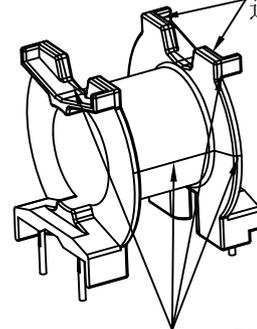
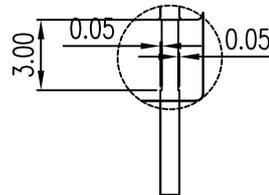
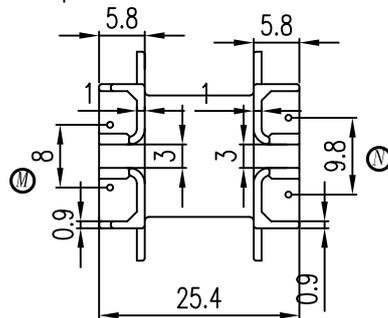
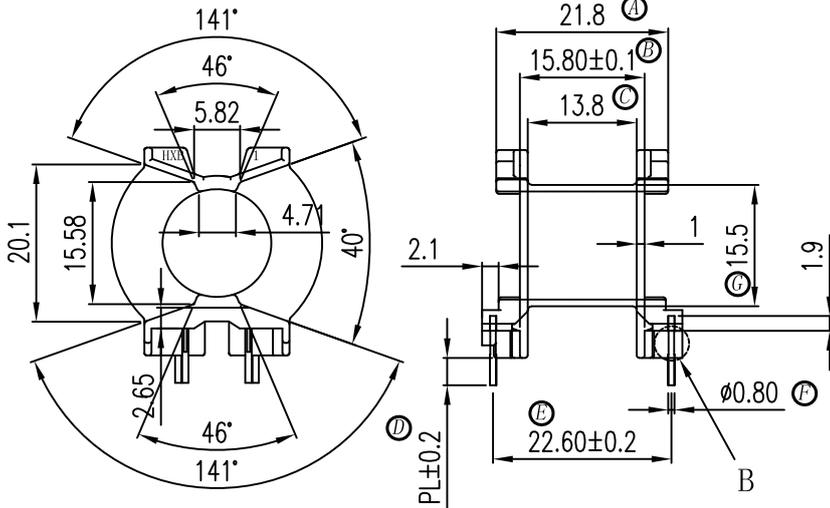
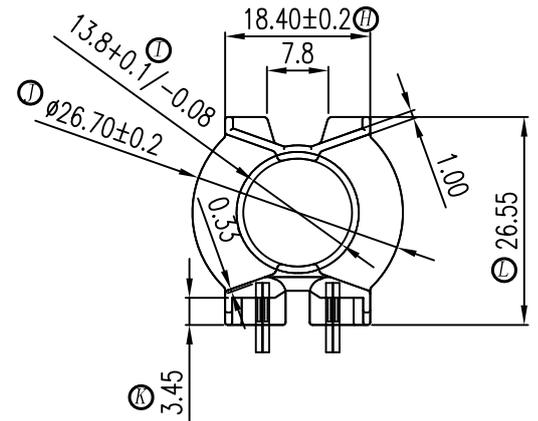
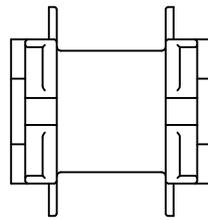


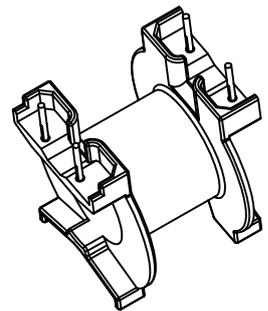
进胶口位置，
进胶口宽4.00



合模线位置



PIN咬花外露
DETAIL B (3:1)



備註說明:

1. 材質: PM-9823
2. 強度要求: 1.80kg MIN
3. 耐壓要求: 4KV/1.5mA/1分鐘
4. 焊錫溫度: 450° ±10° 3SEC
5. 拉力: 焊後拉力 1.5kg MIN
6. 模具狀況: 量產模

A	B	C	D	E	F	G	H	I	J	K	L	M	N
21.8	15.8	13.8	PL	22.6	0.80	15.5	18.4	13.8	26.7	3.45	26.55	8.0	9.8
±0.3	±0.1	±0.2	±0.2	±0.2	±0.05	±0.2	±0.2	+0.1/-0.08	±0.2	±0.1	±0.3	±0.2	±0.2

客户确认
签回

RoHS
HF

REV.	REVISION RECORD	DATE	REV	REVISION RECORD	DATE
01			03		
02			04		

NAME	PQ-3225 (4P)	MATERIAL	PM-9823	SCALE	1:1	ANGLE	±1°
DRAWING NO.	HX-3240	PIN MATERIAL	CP WIRE	UNIT	m/m	REV.	00
		TOLERANCE OF PIN DIA ±0.05				UL REC. :94V0	
东莞市华欣塑胶制品有限公司 DONGGUAN HUAXIN PLASTIC MANUFACTURING PRODUCTS CO.,LTD. TEL:0769-86388088 86388188 86388288 FAX:0769-86388111 http://www.hxbobbin.com E-Mail:hxbobbin@vip.163.com		PIN TENSION LOAD 1.5 kg MIN		TOLERANCE: 0<L≤4: ±0.1 4<L≤16: ±0.2 16<L≤63: ±0.3			
DRAWN & DRAFTED BY	LIN HUA JING	CHECKED & APPROVED BY		DATE:	NOV 29 2016		