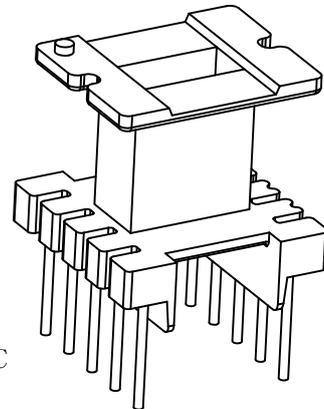


PIN咬花外露  
DETAIL B(2:1)



備註說明:

1. 材質: PM-9630
2. 強度要求: 1.20kg MIN
3. 耐壓要求: 4KV/1.5mA/1分鐘
4. 焊錫溫度: 450° ±10° 3SEC
5. 拉力: 焊後拉力 1.5kg MIN
6. 模具狀況: 正式模

|      |      |      |      |      |      |      |       |       |      |      |      |      |       |      |       |            |       |
|------|------|------|------|------|------|------|-------|-------|------|------|------|------|-------|------|-------|------------|-------|
| A    | B    | C    | D    | E    | F    | G    | H     | I     | J    | K    | L    | M    | N     | O    | P     | Q          | R     |
| 9.80 | 3.90 | 3.00 | 3.70 | 2.50 | 1.50 | 7.60 | 12.20 | 12.00 | 7.20 | 0.70 | PL   | 8.80 | 0.60  | 8.85 | 12.30 | 6.25       | 12.40 |
| ±0.2 | ±0.1 | ±0.1 | ±0.1 | ±0.1 | ±0.1 | ±0.2 | ±0.2  | ±0.2  | ±0.2 | ±0.1 | ±0.2 | ±0.2 | ±0.05 | ±0.3 | ±0.3  | +0.3<br>-0 | ±0.3  |

客户确认  
签回

RoHS  
HF

|      |                 |      |     |                 |      |
|------|-----------------|------|-----|-----------------|------|
| REV. | REVISION RECORD | DATE | REV | REVISION RECORD | DATE |
| 01   |                 |      | 03  |                 |      |
| 02   |                 |      | 04  |                 |      |

|             |            |              |         |       |     |       |     |
|-------------|------------|--------------|---------|-------|-----|-------|-----|
| NAME        | EE-13(10P) | MATERIAL     | PM-9630 | SCALE | 3:1 | ANGLE | ±1° |
| DRAWING NO. | HX-1310    | PIN MATERIAL | CP WIRE | UNIT  | m/m | REV.  | 00  |



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|                      |  |                       |
|----------------------|--|-----------------------|
| TOLERANCE OF PIN DIA | ±0.05  |                       |
| PIN TENSION LOAD     | 1.0 kg MIN                                   | UL REC. :94V0         |
| TOLERANCE:           | 0<L≤4: ±0.1    4<L≤16: ±0.2    16<L≤63: ±0.3 |                       |
| DRAWN & DRAFTED BY   | LIN HUA JING                                 | CHECKED & APPROVED BY |
| DATE:                | JAN 04 2005                                  |                       |